

Dash thread size	BSP size (in)	Thread pitch		Thread major diameter		Thread minor diameter ^{[3][4]}		A/F (mm)	Gauge length (mm)	Corresponding pipe				Tapping drill size (mm)	
		/in (TPI)	(mm)	(mm)	(in)	(mm)	(in)			DN (mm)	OD (mm)	OD (in)	Thickness (mm)	BSP.PL (Rp)	BSP.F (G)
-1	1/16	28	0.907	7.723	0.304	6.561	0.2583		4±0.9					6.60	6.80
-2	1/8	28	0.907	9.728	0.383	8.565	0.3372	15	4±0.9	6	10.2	0.40	2	8.60	8.80
-4	1/4	19	1.337	13.157	0.518	11.445	0.4506	19	6±1.3	8	13.5	0.53	2.3	11.50	11.80
-6	3/8	19	1.337	16.662	0.656	14.950	0.5886	22/23	6.4±1.3	10	17.2	0.68	2.3	15.00	15.25
-8	1/2	14	1.814	20.955	0.825	18.633	0.7336	27	8.2±1.8	15	21.3	0.84	2.6	18.75	19.00
-10	5/8	14	1.814	22.911	0.902	20.589	0.8106			16			2.6	-	21.00
-12	3/4	14	1.814	26.441	1.041	24.120	0.9496	32	9.5±1.8	20	26.9	1.06	2.6	24.25	24.50
-16	1	11	2.309	33.249	1.309	30.292	1.1926	43	10.4±2.3	25	33.7	1.33	3.2	30.40	30.75
-20	1 1/4	11	2.309	41.910	1.650	38.953	1.5336	53	12.7±2.3	32	42.4	1.67	3.2	39.00	39.50
-24	1 1/2	11	2.309	47.803	1.882	44.846	1.7656	57	12.7±2.3	40	48.3	1.90	3.2	45.00	45.00
-32	2	11	2.309	59.614	2.347	56.657	2.2306	70	15.9±2.3	50	60.3	2.37	3.6	56.75	57.00
-40	2 1/2	11	2.309	75.184	2.960	72.227	2.8436		17.5±3.5	65	76.1	3.00	3.6		
-48	3	11	2.309	87.884	3.460	84.927	3.3436		20.6±3.5	80	88.9	3.50	4		
-64	4	11	2.309	113.030	4.450	110.073	4.3336		25.5±3.5	100	114.3	4.50	4.5		
-80	5	11	2.309	138.430	5.450	135.472	5.3335		28.6±3.5	125	139.7	5.50	5		
-96	6	11	2.309	163.830	6.450	160.872	6.3335		28.6±3.5	150	165.1	6.50	5		