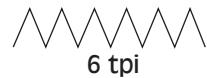




Imperial Thread Size Guide

Imperial TPI Table				
Diameter In Inches	Threads Per Inch			
	BSW	UNC	UNF	BSF
1/8	40	40	-	-
5/32	32	32	-	-
3/16	24	24	32	32
1/4	20	20	28	26
5/16	18	18	24	22
3/8	16	16	24	20
7/16	14	14	20	18
1/2	12	13	20	16
5/8	11	11	18	14
3/4	10	10	16	12
7/8	9	9	14	11
1	8	8	12	10
1 1/8	7	7	12	9
1 1/4	7	7	12	9
1 1/2	6	6	12	8

Imperial Thread Sizes



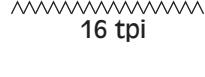
6 tpi



14 tpi



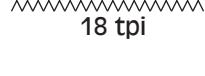
7 tpi



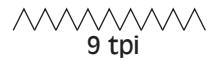
16 tpi



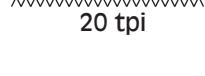
8 tpi



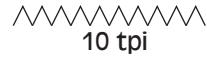
18 tpi



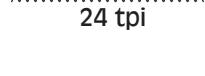
9 tpi



20 tpi



10 tpi



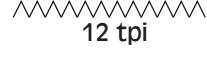
24 tpi



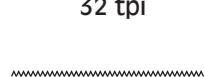
11 tpi



28 tpi



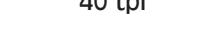
12 tpi



32 tpi



13 tpi



40 tpi

Imperial Thread Diameters

1/8"



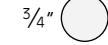
5/32"



3/16"



3/4"



5/16"



3/8"



7/16"



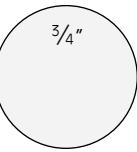
1/2"



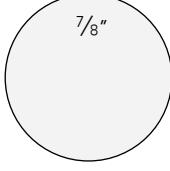
5/8"



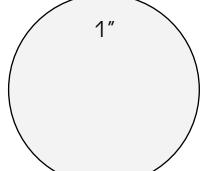
3/4"



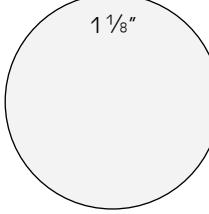
7/8"



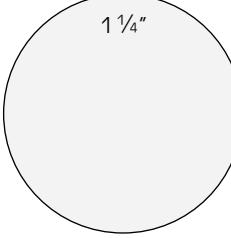
1"



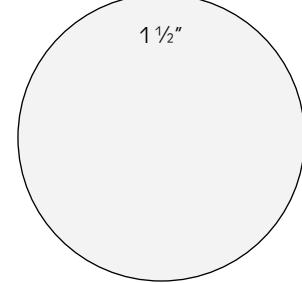
1 1/8"



1 1/4"



1 1/2"



0

1

2

3

4

5

6

in

Scale Check: After printing measure scale above with a ruler to ensure correct scale.